**Nutrients per serving** 

## grdbeef-greenbeancasserole60

Number of Servings: 60 (211.49 g per serving)

Amount	Measure	Ingredient
2 1/2	gal	Beans, green, cut, fzn
30 1/2	oz	Water, municipal
1 1/3	cup	Spice, onion, minced, dehyd
7 1/2	lb	Beef, ground, hamburger, pan
		browned, 10% fat
7.00	cup	Soup, cream of celery, cond, cnd

Nutri Serving Size Servings Pe	(211g)		cts							
Amount Per Se	mount Per Serving									
Calories 19	0 Calo	ories fron	n Fat 80							
		% Da	ily Value*							
Total Fat 8g	12%									
Saturated Fat 3g 159										
Trans Fat 0g										
Cholesterol 50mg 17   Sodium 250mg 10   Total Carbohydrate 11g 4										
					Dietary Fi	Dietary Fiber 3g 12%				
					Sugars 4g					
Protein 18g										
Vitamin A 15	5% • '	Vitamin (	20%							
Calcium 6%	•	Iron 15%								
*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs. Calories 2,000 2,500										
Total Fat Saturated Fat Cholesterol Sodium Total Carbohydri Dietary Fiber	Less Than Less Than Less Than Less Than	65g 20g 300mg	80g 25g 300 mg							
Calories per gran Fat 9 • (	n: Carbohydrate	4 • Prote	ein 4							

## **Notes**

\*Each 1 1/4-1/1/3 # raw 90 or 93% lean ground beef will equal 1# pan browned, drained ground beef and each 1/2 c. drained browned grd beef =  $\sim$ 2oz

\*Each 7 cups Frozen Green Beans (~4 cups/# frozen) = ~5 cups green beans when cooked

Bring frozen green beans to a boil in a small amount of water without adding salt. Simmer 10 minutes until cooked. Drain green beans.

Brown ground beef, drain and weigh or measure amount called for in recipe. Each 1/2 c browned, drain ground beef =  $\sim$ 2 oz.

Combine condensed soup and water and pour over hot green beans, dehydrated onions and ground beef.

Pan, cover with foil and place in 350 degree oven for 45 minutes before serving. Serve at 160-180 degrees F.

Potentially Hazardous Food. Food Safety Standards: Hold food for service at an internal temperature above 140 degrees F

1 serving = 3/4+c or 6+ oz ladle

1 serving = 1 vegetable serving + protein

1 serving = 18 grams carbohydrate = 1 carb servings

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